

	S9	S30	S10/S30 PRO	S30 PRO MAX
Cutting 3MM Plywood	300mm/min 2 passes power 100%	300mm/min 1 passes power 100% Air On	480mm/min 1 passes power 100% Air On	780mm/min 1 passes power 100% Air On
Cutting 6MM Plywood	300mm/min 4 passes power 100%	240mm/min 3 passes power 100% Air On	180mm/min 1 passes power 100% Air On	360mm/min 1 passes power 100% Air On
Cutting 10MM Plywood	/	180mm/min 12 passes power 100% Air On	180mm/min 4 passes power 100% Air On	300mm/min 2 passes power 100% Air On
Engraving Plywood	3000mm/min power 43%	3000mm/min power 43%	3000mm/min power 30%	3000mm/min power 20%
Cutting 3MM Basswood	300mm/min 2 passes power 100%	240mm/min 1 passes power 100% Air On	360mm/min 1 passes power 100% Air On	600mm/min 1 passes power 100% Air On
Cutting 6MM Basswood	180mm/min 3 passes power 100%	180mm/min 2 passes power 100% Air On	180mm/min 1 passes power 100% Air On	300mm/min 1 passes power 100% Air On
Cutting 10MM Tung board/cork	360mm/min 5 passes power 100%	300mm/min 4 passes power 100% Air On	300mm/min 2 passes power 100% Air On	300mm/min 1 passes power 100% Air On
Cutting 15MM Tung board/cork	180mm/min 8 passes power 100%	300mm/min 7 passes power 100% Air On	180mm/min 2 passes power 100% Air On	180mm/min 1 passes power 100% Air On
Cutting 20MM Tung board/cork	/	/	300mm/min 10 passes power 100% Air On	180mm/min 3 passes power 100% Air On
Cutting 6MM Black Acrylic	180mm/min 6 passes power 100%	180mm/min 5 passes power 100% Air On	180mm/min 2 passes power 100% Air On	300mm/min 3 passes power 100% Air On

Cutting 11MM Black Acrylic	/	/	180mm/min 11 passes power 100% Air On	180mm/min 6 passes power 100% Air On
Cutting 3.6MM MDF	180mm/min 4 passes power 100%	180mm/min 4 passes power 100% Air On	240mm/min 2 passes power 100% Air On	300mm/min 1 passes power 100% Air On
Engraving MDF	3000mm/min power 35%	3000mm/min power 35%	3000mm/min power 15%	3000mm/min power 18%
Engraving Stainless steel	180mm/min power 100%	180mm/min power 100%	360mm/min power 100%	900mm/min power 100%
Engraving Kraft paper	1800mm/min power 25%	1800mm/min power 25%	1800mm/min power 15%	1800mm/min power 15%
Engraving Leatherwear	1800mm/min power 15%	1800mm/min power 15%	1800mm/min power 10%	1800mm/min power 15%
<p>The limit test parameters are for reference only, and the actual parameters need to be adjusted according to the actual material thickness</p>				